



## Clutch Disc and Pressure Plate

### Tools Required:

- Clutch Coupling Tool T88T-70522-A
- Clutch Aligner T74P-7137-K

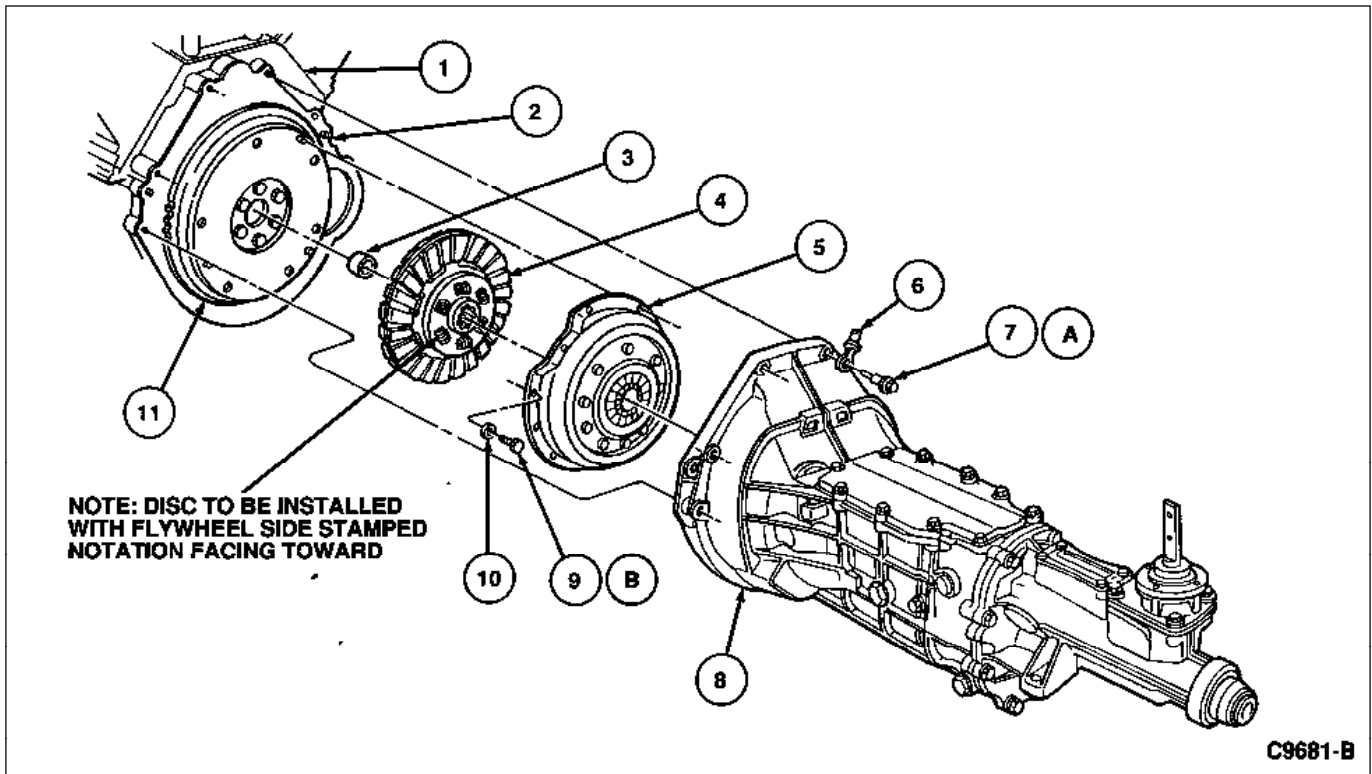
### Removal

1. Disconnect the battery negative cable.
2. Disconnect the clutch hydraulic system master cylinder from the clutch pedal.
3. Raise the vehicle on a hoist. Refer to «[Section 00-02](#)».
4. Remove the starter.
5. Disconnect the hydraulic coupling at the transmission with Clutch Coupling Tool T88T-70522-A by sliding the white plastic sleeve. Slide the sleeve toward the slave cylinder, and apply a slight tug on the tube.
6. Remove the transmission. Refer to «[Section 07-03](#)».
7. Mark the assembled position of the pressure plate to the flywheel (for re-assembly).

#### NOTE:

Pressure plate is held in place with only the retaining bolts. Support pressure plate before removing last retaining bolt.

8. Loosen the pressure plate and cover retaining bolts evenly until the pressure plate springs are expanded, and remove the bolts.
9. Remove the pressure plate and cover assembly and the clutch disc from the flywheel.
10. Inspect clutch disc and pressure plate. Refer to «[Section 08-00](#)».



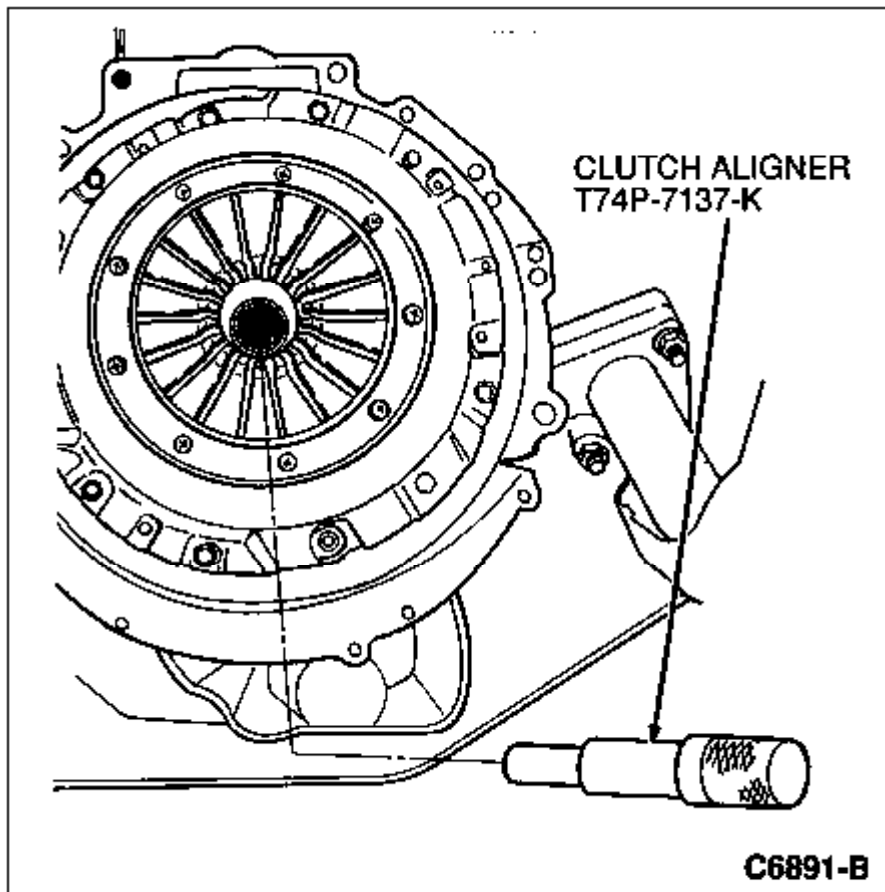
Item	Part Number	Description
1	-	Rear Face of Block and Flywheel
2	7K578	Dowel (3 Req'd)
3	7120	Clutch Release Pilot Bearing
4	7550	Clutch Plate Assy
5	7563	Clutch Pressure Plate Assy
6	14303	Ground Strap
7A	N606063-S2	Bolt (6 Req'd)
8	7003	Transmission Assy
9B	387299-S2	Bolt (6 Req'd)
10	34792-S2	Washer (6 Req'd)
11	6375	Flywheel
A		Tighten to 54-64 N-m (40-49 Lb-Ft)
B		Tighten to 27-39 N-m (20-28 Lb-Ft)

**Installation**

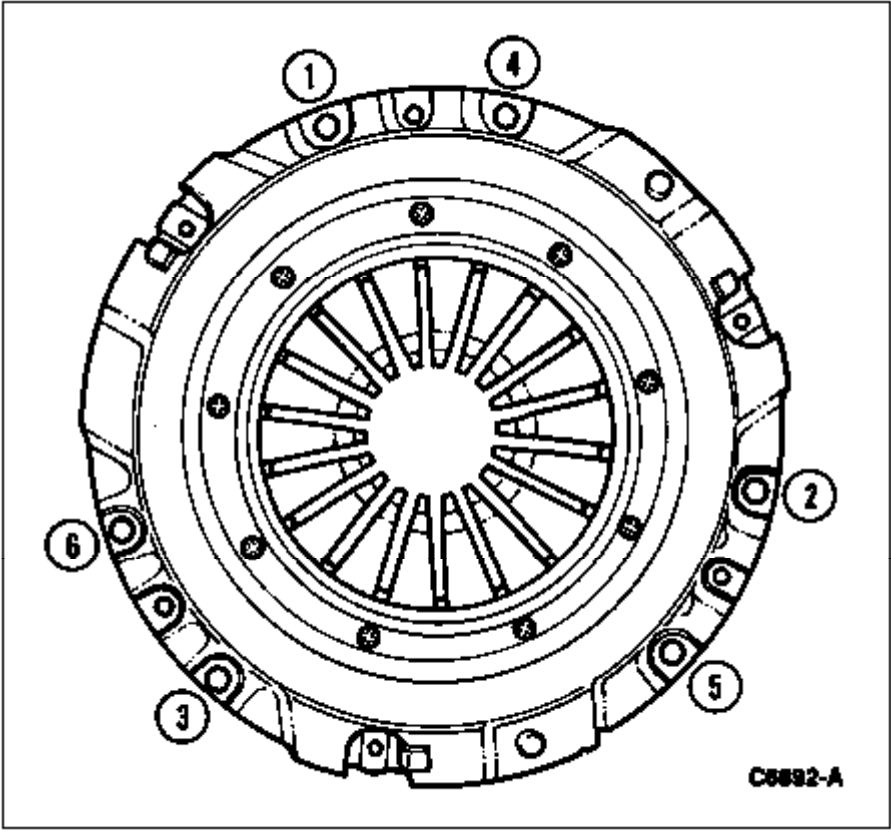
**NOTE:**

Clean the pressure plate and flywheel surfaces with a suitable commercial alcohol base solvent to be sure that surfaces are free from any oil film. Do not use cleaners with a petroleum base and do not immerse the pressure plate in the solvent.

1. Position the clutch disc on the flywheel so that the Clutch Aligner T74P-7137-K can enter the clutch pilot bearing and align the disc.



2. When re-installing the original pressure plate and cover assembly, align the assembly and flywheel according to the marks made during the removal operations. Position the pressure plate and cover assembly on the flywheel, align the pressure plate and disc, and install the retaining bolts that fasten the assembly to the flywheel. To avoid pressure plate cover distortion alternately tighten cover bolts in sequence shown until fully sealed. Then tighten the bolts to 39 N-m (29 lb-ft) in the sequence shown. Remove the clutch disc pilot tool.
3. Install the transmission. Refer to [«Section 07-05»](#).
4. Connect the coupling by pushing the male coupling into the slave cylinder female coupling.
5. Connect the hydraulic clutch master cylinder push rod to the clutch pedal.
6. Bleed the clutch system (if required). Refer to [«Section 08-02»](#).



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