



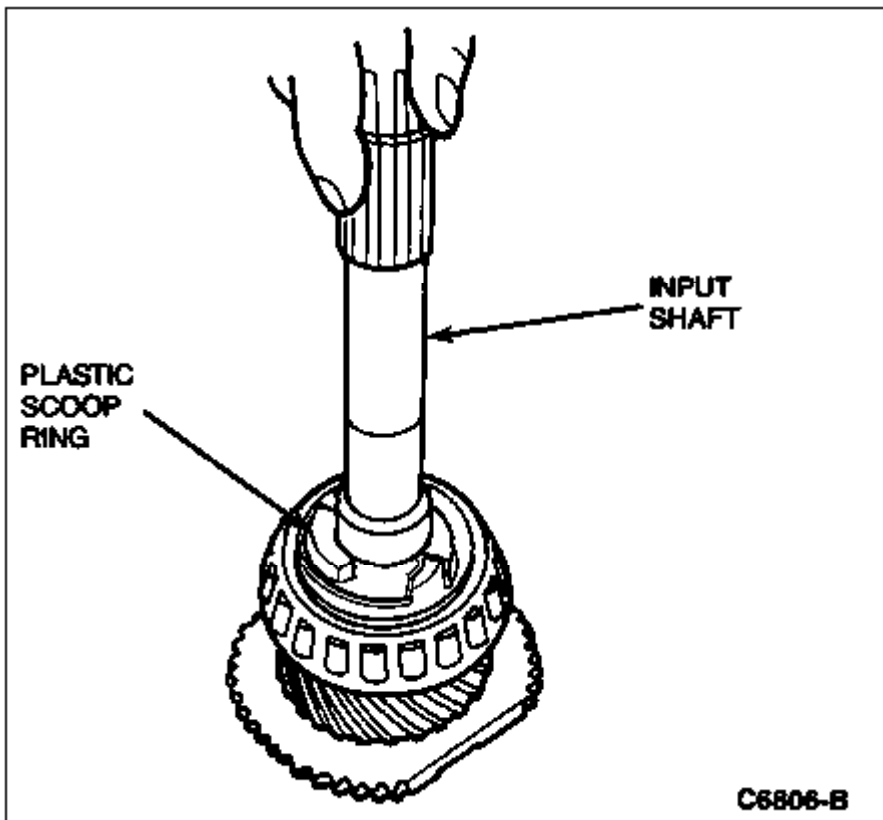
Input Shaft or Tapered Roller Bearing

Tools Required:

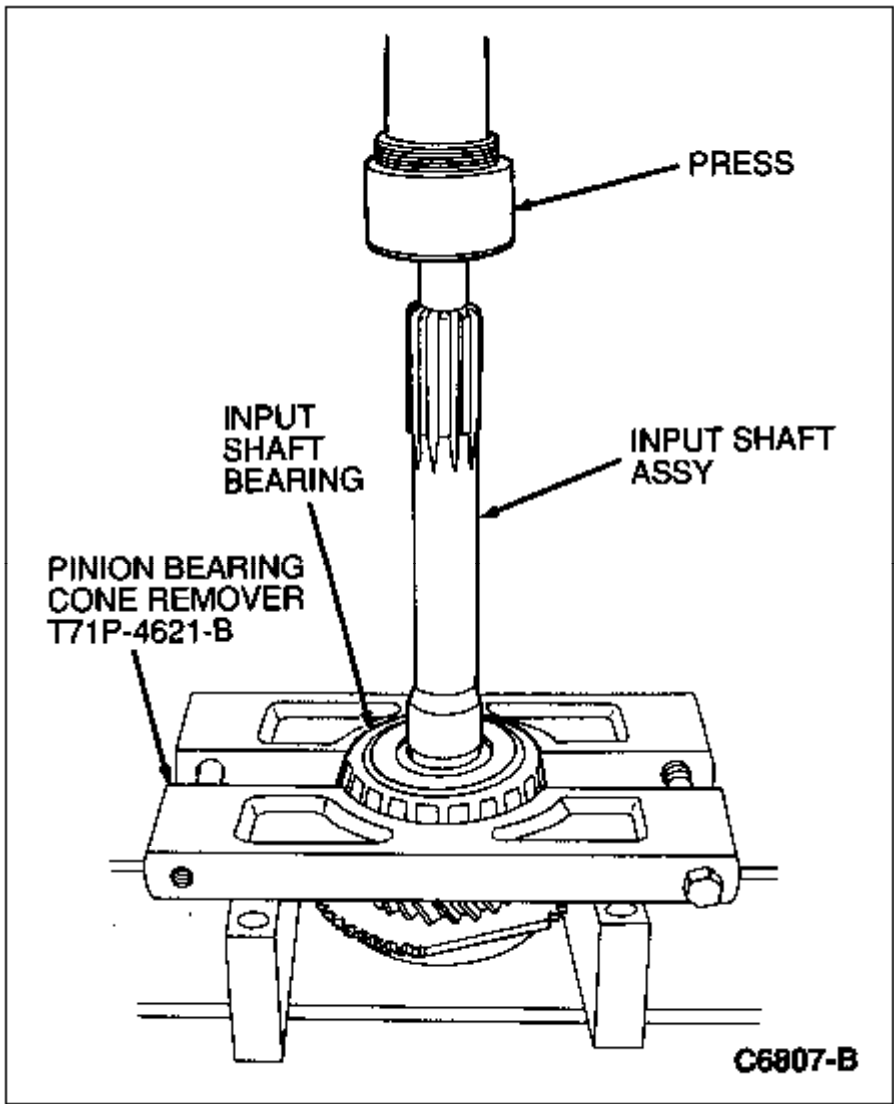
- Pinion Bearing Cone Remover T71P-4621-B
- Axle Bearing Seal Plate T75L-1165-B
- Bearing Cone Replacer T88T-7025-B

Disassembly

1. Remove and discard plastic scoop ring.

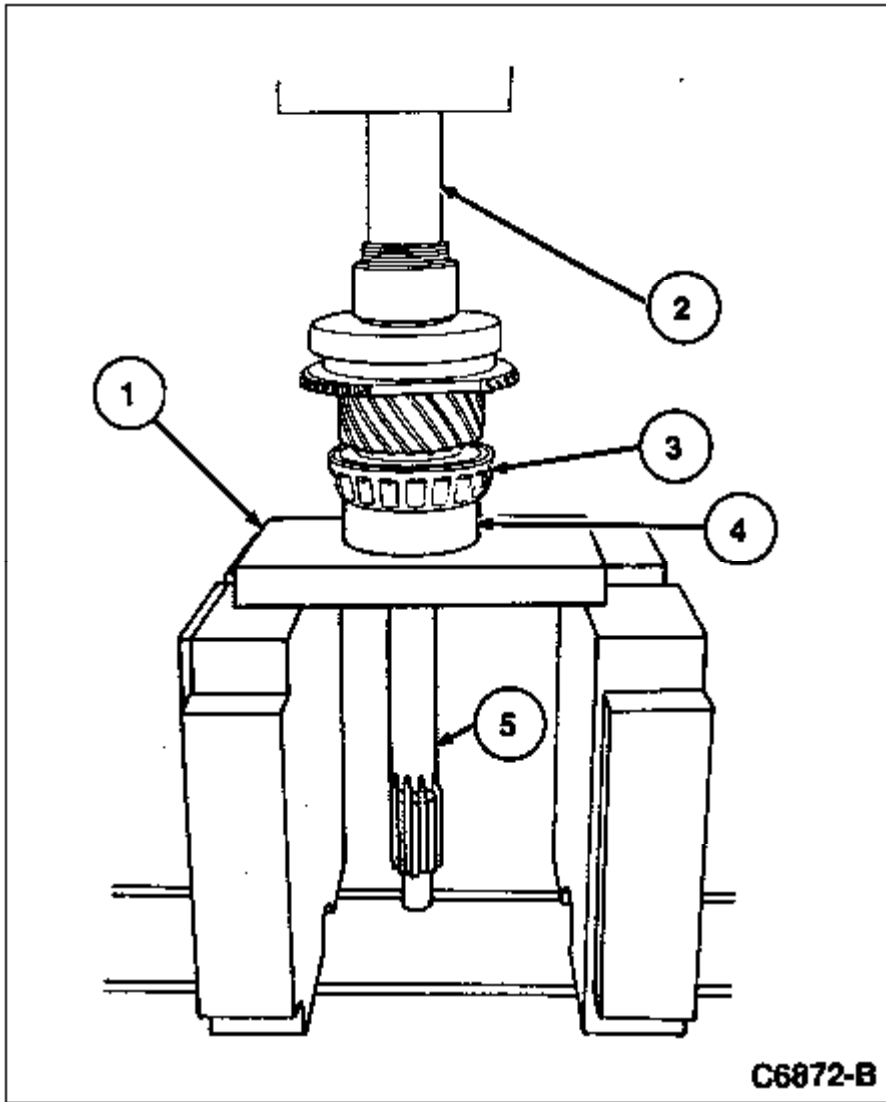


2. Press tapered roller bearing from input shaft using Pinion Bearing Cone Remover T71P-4621-B and an arbor press. Discard bearing after removal.



Assembly

1. Install input shaft tapered roller bearing onto input shaft using a press, Axle Bearing/Seal Plate T75L-1165-B, and Bearing Cone Replacer T88T-7025-B.



C6872-B

Item	Part Number	Description
1	T75L-1165-B	Axle Bearing/Seal Plate
2	-	Press
3	-	Input Shaft Bearing
4	T88T-7025-B	Bearing Cone Replacer
5	-	Input Shaft

2. Install plastic scoop ring onto input shaft. Manually rotate ring clockwise to ensure that input shaft oil holes properly engage scoop ring. A click should be heard as scoop ring notches align with input shaft oil holes.